# **Architen ETFE Cushion System**





Architen Landrell ETFE Air Handling Unit with Remote Monitoring

## **Technical Details**

## **Architen ETFE AHU**

- + Constant monitoring/control
- + Energy efficient design & operation
- Low Maintenance

Architen Landrell ETFE Cushion Systems are supplied with a state of the art Air Handling Unit (AHU) to maintain and monitor air pressure. Each unit comes prepared for a range of additional options that can be specified.

Handling up to 2500m2, an Architen AHU contains two independent fans which are constantly monitored and controlled. This ensures that the ETFE cushions maintain pressure under all conditions and there is minimal wear on the motors, reducing maintenance costs and the need for replacement parts.

The system monitors the overall pressure of the cushions utilising a series of digital pressure sensors, allowing the AHU to diagnose any issues early on.

AHU fans run alternately during normal operation; only one fan running at any given time. In the event of a drop in cushion pressure, both fans will run simultaneously if required to maintain steady pressure.

Architen AHUs can be networked together to provide a comprehensive multi-point inflation system. This allows a single AHU to 'take over' from adjacent AHU's if a failure is detected.

With the Remote Monitoring options, Architen ETFE Cushion systems can be monitored remotely via an integrated modem, allowing full diagnostics & control from any web browser and alerting (e-mail/SMS) for alarm conditions.

## **Installation**

A typical AHU has a footprint of only 1m x 0.5m and is ideally located near to the ETFE cushion system (internally or externally). ETFE cushion systems require the pressure to be continually maintained and are therefore permenantly connected to the AHU.

The AHU requires a dedicated and secure 240V 16A power supply to ensure there are no interruptions in operation. At maximum inflation power, an AHU will consume a maximum of 100W, in normal operation this is less than 60W.

## **Key Features**

- » Industrial PLC controller with touch screen interface, data logging and full diagnostics
- » LCD panel & traffic light indicators for local status
- » Dual fans for load-sharing & redundancy
- » Dehumidifier
- » BMS interface to replicate traffic light system status
- » Non-return valves to reduce air loss
- » Inverter-driven fans to optimise efficiency
- » Stock parts for quick replacement

## **Optional Features**

- » Weather station for reactive pressure control
- » Remote monitoring via the internet
- » UPS battery backup

## **Data**

Power Consumption Fan Output (each) Max Pressure (each) Connectivity 60W (100W maximum) 750m¾h @ 300Pa 850Pa SIM / ethernet

## **Air Handling Unit (AHU)**

## Standard AHU Features

#### **Dual Fans:**

Each air handling unit (AHU) incorporates two fans which share the load of ensuring the ETFE cushions maintain their pressure. In adverse weather conditions, when a drop in pressure occurs, both fans will run until pressure can be stabilised.

#### **Pressure Control:**

As the structural stability of an ETFE cushion roof comes from the air pressure at which the cushions are maintained, all systems include a dual pressure sensor and pressure control. Sensors are located in two cushions and continuously monitor the air pressure, feeding information back to the control system. Pressure control allows us to adapt the fan speed to compensate for increases and decreases in pressure to maintain a steady level.

#### **Power Inlet:**

Supplied with a standard 16amp C-form power inlet, the AHU can be disconnected from the main power supply and easily be connected to an auxiliary power supply, e.g. a generator, if required.

## **LCD Interface with Run/Error Lights:**

The AHUs have an LCD screen mounted on the front of the unit which displays the current system pressure and pressure set point along with operation status. In addition, a set of simple traffic lights identify the status of the system at quick glance.

#### **Filter Monitor:**

By comparing pressure inside and outside the AHU, our system can assess the performance of the filter, giving early notification of a blockage, obstruction or requirement for a filter change.

### **Volt-Free Output to BMS:**

For those who want to integrate the ETFE cushion system into a BMS, our AHU's are supplied with a volt-free output. This output gives a data point which, upon connection, allows the main BMS to detect the system's running state and our AHU to automatically notify the main BMS of any changes.

#### **Dehumidifier:**

In order to maintain visual clarity and the intended aesthetic of the ETFE roof, only dry air must be pumped into the cushions. Therefore, in humid environments and where AHUs are located inside a building, we recommend that a dehumidifier is included to extract any atmospheric moisture.

## **Additional Features**

### **Wind and Snow Monitors:**

Wind and snow affect the pressure and stability of ETFE cushions and our systems can be manually or automatically adjusted to compensate for these conditions. To automatically control pressure in relation to climate, we can install wind and snow sensors located externally on the side of the AHU to detect changes. For AHUs located inside a building, cables can be run to the roof where the sensors must be mounted.

### **Remote GSM Monitor:**

The power and running status of an AHU can be monitored and an automatic SMS message sent when unexpected changes within a cushion occur. By using a GSM monitor we can establish a permanent, wireless connection using a cellular network; however this is dependent on cellular coverage and therefore should not be relied on as the sole method of monitoring.

#### Siron/Ruzzer

An alternative way to alert staff to an error state, the AHU can incorporate a beep or a buzzer which attracts the attention of those in close proximity to the unit.

#### UPS:

Without power, any AHU will cease to function and over time the ETFE cushions will deflate and become structurally unstable. Should power be cut off, the AHU traffic light system and LCD screen will show an error state. The addition of a UPS can add some security, comprising just a battery to send out an error signal before power cuts out or, at the other end of the scale, can maintain the fans and control system running for up to an hour after sending alert .

#### **Photovoltaic and Wind Power:**

To maximise energy efficiency, photovoltaic panels or a wind turbine can be mounted on an adjacent roof and with a power inverter held within the AHU, the system can become self-sufficient. Electricity generated from the environment will power the AHU when possible, with mains power ensuring the system maintains operation when solar or wind energy is not viable.

#### **Automatic Solar Glare Control:**

Teamed with the Architen Intelligent Printed ETFE System, our control system can allow the level of light transmitted to the space below to be altered. Controlled automatically, the layers of ETFE are adjusted up and down using a light sensor located externally with pre-set information to detect the angle and intensity of the sun. When glare is likely and light exceeds a predefined level, the layers will move to bring the printed surfaces together and cut out maximum light and minimise the amount of solar energy entering the building envelope.

#### **Actuated Rooflights**

Whether for ventilation or smoke control ETFE cushions can incorporate actuators to open and close certain areas. Actuated panels can be manually controlled with a digital input allowing users to close or open the rooflights from a switch or through the BMS interface. Alternatively, they can be combined with environmental sensors, day & night timers or smoke detectors which send signals to the AHU control system to open or close the rooflights when necessary.

### **After-Care Services**

## **Remote Diagnostics:**

Combined with our GSM Monitor, our systems can be checked and adjusted remotely. Whether something seems wrong, there's bad weather coming or you just want to carry out regular checks, the system can be accessed and adapted from anywhere in the world via a web interface. Where a Remote GSM Monitor has been included, 12 months monitoring is supplied as standard and on-going monitoring can be offered as part of a maintenance package. For this option an annual subscription will apply.

### **Auto Alarm Notification:**

As a budget option with no requirement for a Remote GSM Monitor or Ethernet link, a simple, self-contained auto alarm notification can be included that will flag up system power failure to a designated person. For this option an annual subscription will apply.